

## **Hatebur AMP30**

### **Machine No. 430065**

#### **Maintenance History**

- **1982** Upgrade Ejector cam to 70mm (stroke)
- **1992** Part-rebuilt Transfer Unit
- **1999** Induction Heater: Replace original Generators with new Inverter.
- **2000** Part-rebuilt and upgrade machine
  - Upgrade to 140 U/min
  - Repair Shear housing (Insert)
  - Replace Pneumatic System with new (Festo)
  - Part Up-grade Lubrication System
  - Replace Electric System complete with new
  - Replace ESA control with new (PLC based)
  - Replace Bar rack with new
- **2015** Replace Shear cam and Shear Lever with new
- **2018** Repair upper Feed shafts

09.04.2025

*Ernst Schneeberger*